

LIST OF TABLES

Table No.	Description	Page No.
2.1	Raw materials	6
2.2	Comparison of air consumption with CIQ & Cross flow	49
2.3	Cooling of Filaments with Air & Without Air	51
2.4	Example of yarns at different take-up speeds	59
4.1	Materials required for modification of spinning line	91
4.2	Inlet and outlet temperature of quench air	94
4.3	Quantity of quench air flow in Nm ³ /hr	95
4.4	Denier table for parent yarn	130
4.5	Elongation % , shrinkage% , tenacity% , opu% , and uster %	131
5.1	Comparative properties of modified, new spinning line and imported TOPLON mother yarn	134
5.2	Spinning performance of modified and new spinning line mother yarn	135
5.3	Properties of monofilaments of other spinners	136
5.4	Comparative performance of 240/12 PET mother yarn of different Spinners	138
5.5	Costing of materials required for modification	139
5.6	Results of Bursting Strength in Kg/cm sq.	141
5.7	Air permeability values in m ³ /m ² /hours at 100 Pascal's	142
5.8	Tensile Strength (Strip width 2cm.)	142