

List of Tables

Table No.		Page No.
2.1	UV Index.....	12
2.2	Main differences between the UV-A, UV-B and UV-C radiation	15
2.3	Effect of UV rays on different types of skin	16
2.4	Air permeability, AP, UV-A and UV-B transmission, $T(\lambda)_{\text{UVA+UVB}}$ and UPF values of the raw and scoured woven fabrics.....	17
2.5	UPF ratings.....	24
2.6	UPF values of different samples for UV-A and UV-B radiations.....	30
2.7	UPF values of lyocell fabric after finishing with the UV absorber.....	31
2.8	UPF & transmittance % of polyester fabrics treated with UV absorber.....	32
2.9	Relationship between cover factor/porosity and sun and ultraviolet protection factor values.....	33
2.10	Measured values of UV transmission (T) and reflection (R), and the calculated values of absorption (A) and ultraviolet protection factor (UPF) with the values of portion of area covered with one and two yarns in the material structure an transmission through the material (Tm).....	45
2.11	Minimum estimated weight to reach the different protection categories.....	56
2.12	Measured and statistical values of air permeability, colour values on front (f) and back (b) side of samples with blue (B) and red (R) weft, colour differences and UV values of samples.....	60
2.13	Construction characteristics, physical properties and UPF results of the grey-state plain cotton knitted fabrics after water treatment.....	62
3.1	Fibre properties.....	65
3.2a	Spinning process parameters of Polyester/ Viscose (75/25) yarn spun	179
3.2b	Spinning process parameters of Polyester/Viscose (60/40) yarn spun.....	180
3.2c	Spinning process parameters of Polyester/Viscose (45/55) yarn spun.....	181
3.2d	Spinning process parameters of Polyester/Viscose/Lycra (70/25/5) yarn spun.....	182
3.3a	Characteristics of yarns used in the production of woven fabrics.....	183

3.3b	Characteristics of yarns used in the production of woven fabrics.....	184
3.4	Ring Frame yarn with blend ratio and Count.....	66
3.5	Sizing machine parameters.....	184
3.6	Satin Fabric Samples Coding.....	67
3.7	Twill Fabric Samples Coding.....	68
3.8	Wet process route and recipe followed	185
3.9	Wet process route and recipe followed for Lycra blends (Jet 50).....	186
3.10	Dyeing process route and recipe followed (Then).....	187
3.11	Actual Thread Density, Fabric Cover and Thickness of ready for dyeing (RFD) Satin Samples	188
3.12	Actual Thread Density, Fabric Cover and Thickness of ready for dyeing (RFD) 2/3 Twill Samples.....	189
3.13	Actual Thread Density, Fabric Cover, Fabric properties for Dyed Satin Samples.....	190
3.14	Actual Thread Density, Fabric Cover, Fabric properties for Dyed 2/3 Twill Samples	191
3.15	Grading of Indices.....	79
4.1	Varieties of materials.....	82
4.2	Fabric parameters, experimental air permeability and UPF values for Ready for dyeing (RFD) Satin samples.....	84
4.3	Fabric parameters, weight and UPF values for Ready for dyeing (RFD) Satin samples.....	86
4.4	Fabric parameters and UPF values for RFD & Dyed Satin samples.....	88
4.5	Value of Percentage transmittance of RFD Satin fabrics woven using 37 Tex weft...	193
4.6	Value of Percentage transmittance of Dyed Satin fabrics woven using 37 Tex weft...	194
4.7	Value of Percentage transmittance of RFD Satin fabrics woven using 20 Tex weft...	195
4.8	Value of Percentage transmittance of Dyed Satin fabrics woven using 20 Tex weft...	196
4.9	Value of Percentage transmittance of RFD Satin fabrics woven using 13 Tex weft....	197
4.10	Value of Percentage transmittance of Dyed Satin fabrics woven using 13 Tex weft...	198
4.11	Value of Percentage transmittance of woven fabrics of RFD Twill 37 Tex weft.....	199
4.12	Value of Percentage transmittance of woven fabrics of Dyed Twill 37 Tex weft.....	200
4.13	Value of Percentage transmittance of RFD Twill fabrics woven using 20 Tex weft...	201
4.14	Value of Percentage transmittance of Dyed Twill fabrics woven using 20 Tex weft	202

4.15	Value of Percentage transmittance of RFD Twill fabrics woven using 13 Tex weft...	203
4.16	Value of Percentage transmittance of Dyed Twill fabrics woven using 13 Tex weft	204
4.17	Regression Analysis of Satin RFD fabric woven using 37 Tex weft: UPF versus Weft density for each Blend ratio.....	91
4.18	General Regression Equation of Satin RFD fabric woven using 37 Tex weft: UPF versus Weft density for each Blend ratio.....	91
4.19	Regression Analysis of Satin RFD fabric woven using 20 Tex weft: UPF versus Weft density for each Blend ratio	92
4.20	General Regression Equation of Satin RFD fabric woven using 20 Tex weft: UPF versus Weft density for each Blend ratio	92
4.21	Regression Analysis of Satin RFD fabric woven using 13 Tex weft: UPF versus Weft density for each Blend ratio	93
4.22	General Regression Equation of Satin RFD fabric woven using 13 Tex weft: UPF versus Weft density for each Blend ratio	93
4.23	Regression Analysis of Satin RFD fabric: UPF versus Weft density, Yarn tex for each Blend ratio.....	94
4.24	Multiple Linear equation of Satin RFD fabric: UPF versus Weft density, Yarn tex for each Blend ratio.....	94
4.25	Fabric parameters, experimental air permeability and UPF values for Ready for dyeing (RFD) Twill samples.....	95
4.26	Fabric parameters, weight and UPF values for Ready for dyeing (RFD) Twill samples.....	97
4.27	Fabric parameters and UPF values for RFD & Dyed Twill samples.....	98
4.28	Regression Analysis of Twill RFD fabric woven using 37 Tex weft: UPF versus Weft density for each Blend ratio.....	101
4.29	General Regression Equation of Twill RFD fabric woven using 37 Tex weft: UPF versus Weft density for each Blend ratio.....	101
4.30	Regression Analysis of Twill RFD fabric woven using 20 Tex weft: UPF versus Weft density for each Blend ratio.....	102
4.31	General Regression Equation of Twill RFD fabric woven using 20 Tex weft: UPF versus Weft density for each Blend ratio.....	102
4.32	Regression Analysis of Twill RFD fabric woven using 13 Tex weft: UPF versus Weft density for each Blend ratio.....	103

4.33	General Regression Equation of Twill RFD fabric woven using 13 Tex weft: UPF versus Weft density for each Blend ratio.....	103
4.34	Regression Analysis of Twill RFD fabric: UPF versus Weft density, Yarn tex for each Blend ratio.....	104
4.35	Multiple Linear regression equation of Twill RFD fabric: UPF versus Weft density, Yarn tex for each Blend ratio.....	104
4.36	MMT results of ready for dyeing Satin Samples woven using 37 Tex weft in value.....	106
4.37	MMT results of ready for dyeing Satin Samples woven using 37 Tex weft in grade.....	107
4.38	MMT results of Dyed Satin Samples woven using 37 Tex weft in value.....	108
4.39	MMT results of ready for Dyed Satin Samples woven using 37 Tex weft in grade.....	109
4.40	MMT results of ready for dyeing Satin Samples woven using 20 Tex weft in value.....	110
4.41	MMT results of ready for dyeing Satin Samples woven using 20 Tex weft in grade.....	111
4.42	MMT results of Dyed Satin Samples woven using 20 Tex weft in value.....	112
4.43	MMT results of Dyed Satin Samples woven using 20 Tex weft in grade.....	113
4.44	MMT results of ready for dyeing Satin Samples woven using 13 Tex weft in value...	114
4.45	MMT results of ready for dyeing Satin Samples woven using 13 Tex weft in grade.....	115
4.46	MMT results of Dyed Satin Samples woven using 13 Tex weft in value.....	116
4.47	MMT results of Dyed Satin Samples woven using 13 Tex weft in grade.....	117
4.48	Fabric classification results of Dyed Satin fabrics woven with 37 Tex.....	224
4.49	Fabric classification results of Dyed Satin fabrics woven with 20 Tex.....	224
4.50	Fabric classification results of Dyed Satin fabrics woven with 13 Tex.....	224
4.51	Regression Analysis of Satin Dyed fabric: OMMC versus Weft density, PPI, Yarn Tex for each Blend ratio.....	132

4.52	Multiple Linear regression equation of Satin Dyed fabric: OMMC versus Weft density, Yarn Tex for each Blend ratio.....	132
4.53	Pearson Correlation of OMMC and Air Permeability for Satin Dyed Fabrics.....	133
4.54	Pearson Correlation of OMMC and Fabric weight for Satin Dyed Fabrics.....	133
4.55	Pearson Correlation of OMMC and Thickness for Satin Dyed Fabrics.....	133
4.56	MMT results of ready for dyeing Twill Samples woven using 37 Tex weft	136
4.57	MMT results of ready for dyeing Twill Samples woven using 37 Tex weft.....	137
4.58	MMT results of Dyed Twill Samples woven using 37 Tex weft	138
4.59	MMT results of ready for Dyed Twill Samples woven using 37 Tex weft.....	139
4.60	MMT results of ready for dyeing Twill Samples woven using 20 Tex weft in value.....	140
4.61	MMT results of ready for dyeing Twill Samples woven using 20 Tex weft in grade.....	141
4.62	MMT results of Dyed Twill Samples woven using 20 Tex weft in value.....	142
4.63	MMT results of Dyed Twill Samples woven using 20 Tex weft in grade.....	143
4.64	MMT results of ready for dyeing Twill Samples woven using 13 Tex weft in value...	144
4.65	MMT results of ready for dyeing Twill Samples woven using 13 Tex weft in grade.....	145
4.66	MMT results of Dyed Twill Samples woven using 13 Tex weft in value.....	146
4.67	MMT results of Dyed Twill Samples woven using 13 Tex weft in grade.....	147
4.68	Fabric classification results of Dyed Twill fabrics woven with 37 Tex.....	237
4.69	Fabric classification results of Dyed Twill fabrics woven with 20 Tex.....	237
4.70	Fabric classification results of Dyed Twill fabrics woven with 13 Tex.....	237
4.71	Regression Analysis of Twill Dyed fabric: OMMC versus Weft density, PPI, Yarn Tex for each Blend ratio.....	159
4.72	Multiple General Regression Equation of Twill Dyed fabric: OMMC versus Weft density, Yarn Tex for each Blend ratio.....	159
4.73	Pearson Correlation of OMMC and Air Permeability for Twill Dyed Fabrics.....	160
4.74	Pearson Correlation of OMMC and Fabric weight for Twill Dyed Fabrics.....	160
4.75	Pearson Correlation of OMMC and Thickness for Twill Dyed Fabrics.....	160