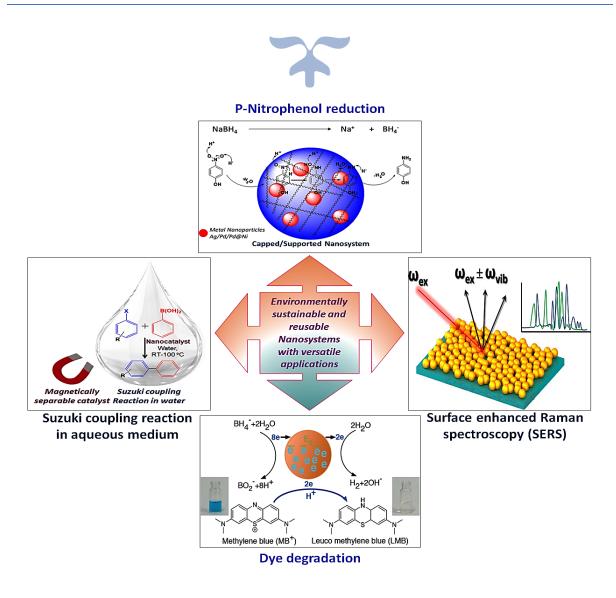
Summary with Mechanistic Aspects and Comparison



Chapter 7: Summary, Mechanistic Aspects, Literature reported catalysts and Future Scope of Work



7.1. Performance evaluation of nanosystems under study

7.1.1. Chitosan stabilized nanosystems

Chitosan supported silver nanoparticles (Ag@Ch), Magnetic Iron Oxide nanoparticles (IO-Chitosan, IO-DTPA and IO-DTPA-DNA), Palladium based mono metallic Magnetic nanosystem (Pd@IO-Chitosan, Pd@IO-DTPA and Pd@IO-DTPA-DNA) and Pd and Ni based bimetallic magnetic nanosystems (Pd@Ni@IO-Chitosan and Pd@Ni@IO-DTPA) were prepared. Fabricated nanoparticles were characterised by various techniques like IR, SEM, EDX, HRTEM, XRD, XPS, XANES, VSM, TGA, ESR and STEM-HAADF techniques.

Nanostructures comprising of silver nanoparticles supported on chitosan (Ag@Ch) were successfully synthesized. It was confirmed that Silver is present in the form of Ag(0) and Ag₂O in Rhombus shaped silver nanoparticles. Nanoclusters of silver provided hotspots for SERS enhancement and was effective for sensing aqueous solutions of methylene blue (MB) dye, Crystal Violet (CV) dye and p-Nitrophenol (p-NP) with detection limits of 3.8, 8.1 and 8.2 ppb respectively. The SERS enhancement of the Ag@Ch was attributed to the combination of both electromagnetic (EM) and chemical effects (CE). Density functional theory (DFT) calculations were used to explain the observed surface enhancement. Good agreement was observed between the experimental and simulated spectra.

Palladium-based Monometallic and Bimetallic nanocatalyst supported on magnetic chitosan (Pd@IO-Chitosan & Pd@Ni@IO-Chitosan) were synthesized and used for Suzuki Miyaura C-C coupling reaction and p-Nitrophenol reduction reaction.

Use of Ni based chitosan or Ni based DTPA as support has increased the palladium content in the catalyst than the use of pristine supports without Ni.

The catalysts (Pd@IO-Chitosan & Pd@Ni@IO-Chitosan) comprised Pd, PdO, Pd²⁺ species stabilised by chitosan that facilitated Suzuki coupling reactions with excellent yields of over 99%. Pd@IO-Chitosan could be recycled and reused at least 12 times and 26 times with no significant decrease in its catalytic activity for Suzuki coupling and p-NP reduction respectively. Introducing Nickel atoms into the catalyst improved the catalytic activity as a result of synergistic effect between Ni and Pd. Magnetic saturation has incressed from 52.91emu/g (Pd@IO-Chitosan) to 74.38 emu/g (Pd@Ni@IO-Chitosan) as confirmed from VSM spectra. The Pd@Ni@IO-Chitosan shows excellent catalytic activity with high TON and

could be reused upto 17 cycles for Suzuki coupling reaction and 31 cycles for p-Nitrophenol reduction.

The increasing use of palladium in the field of catalysis, energy, and environmental applications has motivated the development of efficient processes for its separation and reuse. Glyoxal crosslinked chitosan derivative (GCC) was used to adsorb Palladium from synthetic electroless plating solutions. Penta twinned icosahedron of palladium could be fabricated by gradual adsorption of palladium onto GCC. Quantitative adsorption of Pd²⁺ was achieved independent of pH conditions (1-10) in 120 minutes using 0.2 g of GCC. The adsorbent loaded with Pd was evaluated for its catalytic potential towards Suzuki coupling reaction, p-Nitrophenol reduction and dye degradation contributing to environmental sustainability.

7.1.2. DTPA stabilized nanosystems

Magnetic Diethylenetriaminepentaacetic acid (DTPA) stabilized Palladium nanostructures (Pd@IO-DTPA and Pd@Ni@IO-DTPA) were prepared and well characterised with various techniques. Superparamagnetic nanosystems were prepared with particle size ranging from 5-30 nm containing Pd in the form of Pd(0), Pd²⁺ and PdO. Prepared catalysts were further applied for p-Nitrophenol reduction and Suzuki coupling reaction in aqueous system. These catalysts could be easily isolated by simple handheld magnet and reused further for next consecutive cycles. Pd@IO-DTPA was recycled upto six cycles for Suzuki coupling reaction and 21 cycles for p-NP reduction. Similarly, Pd@Ni@IO-DTPA was recycled upto 13 and 29 cycles for Suzuki coupling reaction and p-NP reduction respectively.

7.1.3. DNA stabilized nanosystems

Pd@IO-DTPA showed good catalytic activity with least recyclability, due to the palladium leaching and aggregation. Therefore, we stabilized nanosystem (Pd@IO-DTPA) with one more bio inspired molecule and prepared DNA based hybrid palladium nanosystem (Pd@IO-DTPA-DNA) and checked its catalytic activity for Suzuki coupling reaction and p-NP reduction. This catalyst showed an excellent catalytic performance with very high recyclability. It showed recyclability upto 19 cycles for Suzuki coupling and 32 times for p-NP reduction.

Table 7.1 summarizes the Pd/Ni composition, shape and saturation magnetization values of the catalyst systems under study.

The bimetallic systems had higher magnetization values as compared to monometallic due to presence of Nickel in both chitosan and DTPA systems. Pd@IO-DTPA-DNA possessed highest magnetization value. Pd@IO-DTPA had higher magnetization value as compared to chitosan system.

Table 7.1: wt% of P						
$Pd^{2+}a$	and PdO preser	nt in synthesized	palladium	based Nanosyste	ms from XPS	
Nanosystems	EDS	HRTEM	VSM		XPS	
	Wt% of	Particle	Ms	Pd ⁰ (%)	Pd ²⁺ (%)	PdO (%)
	Pd/Ni	shape and	value			
		size	(emu/g)			
	Ch	itosan based ma	ignetic cata	alytic system		
IO-Chitosan	-	Spherical	52.91		-	
		(5-20 nm)				
Pd@IO-Chitosan	0.94 wt%	Spherical	39.037	47.24	-	52.76
	Pd	(5-15 nm)				
Ni@IO-Chitosan	-	Spherical +	81.07		-	
		rod				
		(5-20 nm)				
Pd@Ni@IO-	0.79 wt%	Spherical +	74.38	35.15	32.32	32.53
Chitosan	Ni, 2.09	rod				
	wt% Pd	(5-18 nm)				
	Chite	osan based nonr	nagnetic ca	atalytic system		
GCC-Pd	3.56 wt%	Icosahedron	-	54.12	45.88	-
	Pd	(24-30 nm)				
	D	TPA based mag	netic catal	ytic system		
IO-DTPA	-	Spherical	67.20		-	
		(15-25 nm)				
Pd@IO-DTPA	0.71 wt%	Spherical	64.948	42.17	36.2	21.63
	Pd	(15-30 nm)				
Ni@IO-DTPA	-	Spherical	78.06		-	
		(7-15 nm)				
Pd-Ni@IO-DTPA	0.72 wt%	Spherical	75.43	28.95.		45.17
	Ni, 1.20	(8-25 nm)		5.87%Pd(Ni)		
	wt% Pd					
	Γ	NA based mag	netic cataly	vtic system		
IO-DTPA-DNA	-	Spherical	76.001			
Pd@IO-DTPA-	2.62 wt%	Core shell	73.92	48.08	51.76	
DNA	Pd	(6-18 nm)				

7.2. Application of Nanosystems under study for Suzuki coupling reaction in aqueous system

The presence of Pd^0 , PdO and Pd^{2+} as active catalytic species makes Pd Nanosystems an effective catalyst for suzuki coupling wherein it could be recycled and reused for many cycles thus increasing the TON. The TON was calculated as mol product / per mol Pd and when taking into account the number of cycles the catalyst can be reused the formula mol product* cycles/ per mol Pd was used. It was observed from the results that:

- 1. Use of DTPA as a capping resulted in the use of trace amount of base (0.1-0.5 equivalent) for C-C coupling reactions. And it showed good catalytic activity with K₂CO₃, Na₂CO₃, KOH, and NaOH. While, Chitosan stabilized nanocatalyst were effective with K₂CO₃, Na₂CO₃.
- 2. Stability and recyclability of chitosan supported nanosystem is more than the DTPA stabilized nanosystem.
- 3. TON of DTPA stabilized systems were higher than chitosan based systems wherein the monometallic systems had higher values as compared to bimetallic systems.
- 4. The TOF values were found to be higher for DTPA system than chitosan system wherein the values were higher for bimetallic systems
- 5. It was observed from elemental analysis that loading of Pd has increased in case of Ni@IO-Chitosan than the IO-Chitosan due to which reaction time has decreased in case of Pd@Ni@IO-Chitosan. Therefore, TOF of Pd@Ni@IO-Chitosan (3394.57 h⁻¹) was observed to be higher than the Pd@IO-Chitosan (3083.33 h⁻¹). Pd@IO-Chitosan showed high yield (>99%) with higher TON (18500) than Pd@Ni@IO-Chitosan (TON 10500) under mild conditions.
- 6. The TON of Pd@IO-DTPA and Pd@Ni@IO-DTPA are 23800 and 17857.14 respectively. The TOF Pd@IO-DTPA and Pd@Ni@IO-DTPA are 3404.46 h⁻¹ and 3571.42 h⁻¹. These high TON & TOF values could be attributed to the high distribution of palladium nanoparticles on the support which permits them to have direct interaction with the reaction substrate. As a result, palladium utilization ratio increases and TON/TOF values increases
- 7. Rate of reaction was increased in reaction catalyzed by Bimetallic nanosystem.
- 8. Stability of the DTPA capped nano catalyst has increased after capping with DNA and high recyclability was achieved.
- 9. A general summary of Pd-based heterogeneous catalysts reported in literature for Suzuki coupling reactions has been tabulated. (Table 7.2). However, it is difficult to

compare the efficacy of the catalyst based on TON and TOF due to the different conditions used and methodology adapted for calculation. Highest TON values are reported in literature for palladacycles (10^{6} - 10^{7}) and the TON of present nanosystems under study were of the order of 10^{4} for one cycle and 10^{5} when the number of cycles are taken into account. (Gautam & Bhanage, 2015)

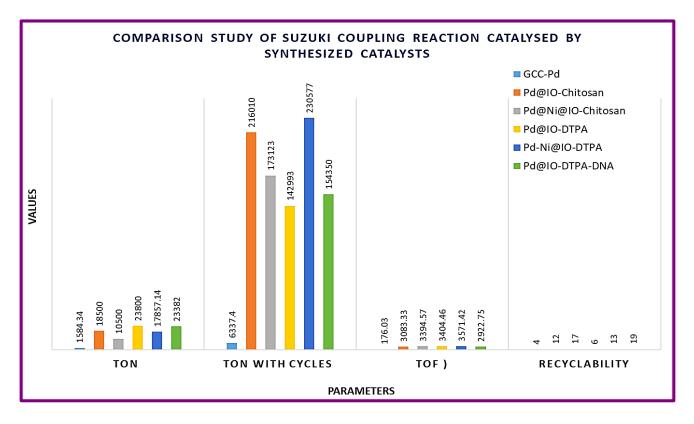


Figure 7.1 Comparison study of Suzuki coupling reaction catalysed by synthesized catalytic systems; Reaction conditions: *Iodobenzene (1.59-2 mmol), Phenylboronic acid (1.59-2 mmol), catalyst dose: 1 mg, solvent (10 ml water), Base-* K₂CO₃ (0.5-2 equi.), *TLC (n-hexane), GC-MS (HPLC grade chloroform*

The possible reaction mechanism of Suzuki cross-coupling reactions

A plausible mechanism involved for monometallic Palladium nanoparticles is (Begum et al., 2017; Chen et al., 2007) (Figure 7.2A). Characterization studies such as XPS, XRD, HRTEM indicated that both Pd(II) and Pd(0) were present in Synthesized Pd based nanocatalysts facilitating oxidative addition and recycling of the catalyst.

1. A plausible mechanism is shown in the scheme 1 for the Suzuki coupling reaction based on (Pd(0)/Pd(II) couple). Firstly, Pd(0) present in the catalyst underwent oxidative addition of aryl

halide to generate an aryl-palladium complex (Ar-Pd-X) wherein Pd(0) is oxidized to Pd (II). (**Oxidative addition**)

The transformation may be through heterogeneous pathway wherein the charged palladium nanoparticles present in catalyst can participate in the oxidative addition. The formed Pd(II) after oxidative addition and Pd(II) present in catalyst can catalyse the rest of the cycle (Begum et al., 2017; Chen et al., 2007)

2. (Ar-Pd-X) couples with phenylboronic acid in the presence of a base (K_2CO_3) to produce an intermediate complex (Ar-Pd^{II}-Ph) (**trans metalation**)

3. Finally it forms the biaryl product via the reductive elimination of metallic palladium (**Reductive elimination**)

In the case of Ni-Pd bimetallic nanosystem (Figure 7.2B), the charge transfer from Ni to Pd, makes Pd less positively charged which provides a favorable site for facile oxidative addition of aryl halides and hence enhanced catalytic activity for Ni–Pd nanoparticle catalysts. in the last step of the cyclic mechanism, part of the Ni in the Pd–Ni alloy undergoes de-alloying and because standard reduction potential of $Pd^{2+/}Pd0$ (0.83 V) is higher than that of Ni²⁺/Ni⁰ (-0.23 V), therefore Ni transfers electrons to Pd(II) and eventually metallic Pd regenerates.

Considering our experimental results, only the Ni NP (Ni@IO-DTPA and Ni@IO-Chitosan) shows no significant catalytic activity. However, its use with Pd helps to maintain similar activity in subsequent cycles because Ni sacrifices electrons to the oxidized Pd (Bao et al., 2019). Since the Pd content after each consecutive cycle remained almost similar, the recyclability of the catalyst in the coupling reaction is higher than the monometallic Pd catalysts.



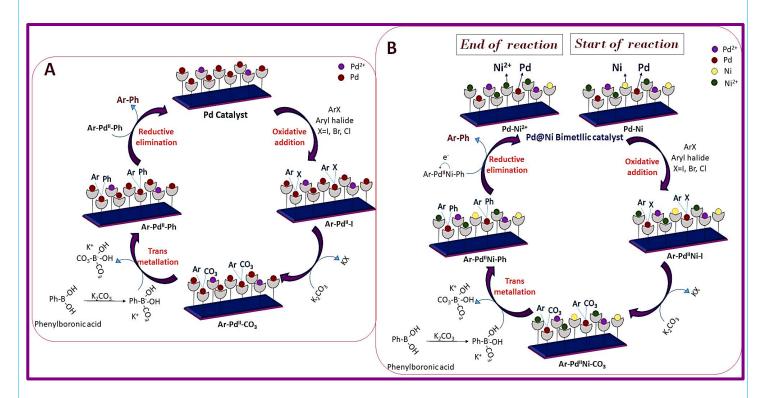


Figure 7.2: *Plausible mechanism from Suzuki coupling reaction catalysed by monometallic Pd nanosystem*

Table 7.2: Comparison table of Suzuki coupling reaction catalysed by synthesized catalyst							
Sr. No.	Catalyst	Reaction Condition	TON/TOF	Recycl ability	References		
1	Double-shelled hollow nanospheres supported Pd nanoparticles,	Starting materials: Iodobenzene (0.5 mmol), Phenylboronic acid (1.0 mmol); Catalyst: 5 mg; Time: 90 min; Solvent: ethanol; Temp: 78 °C; Conversion: 99.9%	TOF: 52.7 min ⁻¹	-	(Duan al., 2018)		
2	Palladium nanoparticles immobilized on a magnetic Chitosan-anchored Schiff base	Starting materials: Bromobenzene (1.0 mmol), Phenylboronic acid (1.0 mmol); Time: 30 min; Solvent: PEG-200: H ₂ O (1:1); Temp: 50 °C; Conversion:99%	TON:4950	5	(Anuradha al., 2017)		
	(0.02 mol% Pd)	Starting materials: chlorobenzene (1.0 mmol), Phenylboronic acid (1.0 mmol); Time: 3h; Solvent: PEG-200: H ₂ O (1:1); Temp: 50 °C; Conversion:99%	TON:4950				
3	Pd nanoparticles modified silica support (0.2 g)	Starting materials: Iodobenzene (2 mmol), Phenylboronic acid (2.4 mmol); Time: 3h; Solvent: H ₂ O; Temp:80 °C; Conversion:99%	TOF: 272.29 h ⁻¹		(Online al., 2016)		
4	Palladium nanocubes (2 mg)	Starting materials: Iodobenzene (0.27 mmol), phenylboronic acid (0.30 mmol); Time: 30 min; Solvent: EtOH: H ₂ O (1:1) (5 mL); Temp: 50 °C; Conversion:95%	TON: 1242	5	(Swain et al 2020a)		
		Starting materials: Bromobenzene (0.27 mmol), Phenylboronic acid (0.30 mmol); Time: 60 min; Solvent: EtOH: H ₂ O (1:1) (5 mL); Temp: 50 °C; Conversion:92%	TON: 1563				
5	Palladium complex stabilized on functionalized polymeric support (20 mg)	Starting materials: p-Bromobenzaldehyde (1 mmol), Phenylboronic acid (1 mmol); Time: 90 min; Solvent: Ethanol: H ₂ O (2:2 mL); Temp: reflux: Conversion:95%	TON: 226	5	(Ariannezha d et al 2022)		
6	PdCl ₂ loaded on tartaric acid modified magnetite nanoparticles (20 mg)	Starting materials: Iodobenzene (1 mmol), Phenylboronic acid (1 mmol); Time: 20 min; Solvent: Ethanol: H ₂ O (1:1); Temp: 75 °C; Conversion:99%	-	5	(Amirmaha i et al., 2021		
		Starting materials: Bromobenzene (1 mmol), Phenylboronic acid (1 mmol); Time: 20 min; Solvent: Ethanol: H ₂ O (1:1); Temp: 75 °C; Conversion:95%					
7	Palladium(II) nanomagnetic catalyst	Starting materials: Iodobenzene (1 mmol), Phenylboronic acid (1.2 mmol); Time: 1 h; Solvent: DMF: H ₂ O (8:2); Temp:80 °C; Conversion:96%	TON: 342 TOF: 342 h ⁻¹	5	(Vibhute al., 2020)		

		Starting metanisher Chlorebergers (1 meral) Dhenvilsers is said (1.2 meral). Times 2 h	TON: 317		
		Starting materials: Chlorobenzene (1 mmol), Phenylboronic acid (1.2 mmol); Time: 3 h; Solvent: DMF: H ₂ O (8:2); Temp:80 °C; Conversion:86%	TOF: 102 h ⁻¹		
8	8 Palladium (II) anchored to the silica MCM-41	Starting materials: Iodobenzene (1 mmol), Phenylboronic acid (1 mmol); Time: 15 min; Solvent: Ethanol/ H ₂ O; Temp: 80°C; Conversion:97%	-	8	(Molaei & Ghadermazi, 2021)
		Starting materials: Bromobenzene (1 mmol), Phenylboronic acid (1 mmol); Time: 30 min; Solvent: Ethanol/ H ₂ O; Temp: 80°C; Conversion:95%			
		Starting materials: Chlorobenzene (1 mmol), Phenylboronic acid (1 mmol); Time: 6 h; Solvent: Ethanol/ H ₂ O; Temp: 80°C; Conversion:60%			
		Starting materials: 4-Iodotoluene (1 mmol), Phenylboronic acid (1 mmol); Time: 60 min; Solvent: Ethanol/ H ₂ O; Temp: 80°C; Conversion:96%			
		Starting materials: 2-Iodotoluene (1 mol), Phenylboronic acid (1 mmol); Time: 30 min; Solvent: Ethanol/ H ₂ O; Temp: 80°C; Conversion:92%			
9	Pd(II)-Pd(0) anchored to magnetic nanoparticles (Fe ₃ O ₄) on biguanidine-chitosan polymer	Starting materials: Iodobenzene (1 mmol), Phenyl boronicacid (1.1 mmol) Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O-EtOH, Temp: 25 °C; Time 1 h: Conversion: 96%	-	7	(Veisi et al., 2018)
	(0.20 mol% Pd);	Starting materials: 1-Iodo-4-methylbenzene (1 mmol), Phenyl boronicacid (1.1 mmol) Base: K ₂ CO ₃ (2 mmol); Solvent: H ₂ O-EtOH, Temp: 25 °C; Time: 2 h, conversion: 96%			
		Starting materials: Bromobenzene (1 mmol), Phenyl boronicacid (1.1 mmol) Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O-EtOH, Temp: 25 °C, Time: 2 h, conversion: 96%			
		Starting materials: Chlorobenzeene (1 mmol), Phenyl boronicacid (1.1 mmol) Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O-EtOH, Temp: 25 °C, Time: 24 h, conversion: 40%			
10	Pd nanoparticles supported on chitosan- encapsulated Fe ₃ O ₄ /SiO ₂ -NH ₂ nanoparticles (0.1 mol%):	Starting materials: Iodobenzene (1 mmol), Phenyl boronicacid (1 mmol), Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O: EtOH, Temp: 40 °C, Time: 0.25 h, conversion: 98%	-	8	(Veisi et al., 2020)
		Starting materials: 1-Iodo-4-methylbenzene (1 mmol), Phenyl boronicacid (1 mmol), Base: K_2CO_3 (2 mmol), Solvent: H_2O : EtOH, Temp: 40 °C, Time: 0.5 h, conversion: 98%			

		Starting materials: Bromobenzene (1 mmol), Phenyl boronicacid (1 mmol), Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O: EtOH, Temp: 40 °C, Time: 0.5 h, conversion: 96%			
		Starting materials: Chlorobenzene (1 mmol), Phenyl boronicacid (1 mmol), Base: K ₂ CO ₃ (2 mmol), Solvent: H ₂ O: EtOH, Temp: 40 °C; Time: 5 h, conversion: 60%			
11	Pd nanoparticles on magnetic chitosan: (0.004 mol% Pd);	Starting materials: Iodobenzene (1 mmol), Phenyl boronicacid (1.1 mmol), Base: KOH (2 mmol), Solvent: EtOH, Temp: Room temperature; Time: 20 min; Conversion 97%	-	4	(Hajipour et al., 2017)
		Starting materials: Bromobenzene (1 mmol), Phenyl boronicacid (1.1 mmol), Base: KOH (2 mmol), Solvent: EtOH, Temp: Room temperature Time: 20 min; Conversion:93%			
		Starting materials: Chlorobenzene (1 mmol), Phenyl boronicacid (1.1 mmol), Base: KOH (2 mmol), Solvent: EtOH, Temp: Room temperature; Time: 20 min; Conversion:43%			
12	Palladium nanoparticles on the surface modified magnetic Chitosan using methyl salicylate	Starting materials: Iodobenzene (1 mmol); Phenyl boronicacid (1.1 mmol) ;Base: K ₂ CO ₃ (2 mmol) ; Solvent: EtOH:Water (4:1); Temp:80 °C; Time: 1h; Conversion: 98%	TON: 980 TOF: 980 h ⁻¹	7	(Hasan, 2020)
	(0.10 mol% Pd);	Starting materials: 1-Iodo-4-methylbenzene (1 mmol); Phenyl boronicacid (1.1 mmol); Base: K ₂ CO ₃ (2 mmol); Solvent: EtOH:Water (4:1); Temp:80 °C; Time: 1h; Conversion: 96%			
		Starting materials: Bromobenzene (1 mmol); Phenyl boronicacid (1.1 mmol); Base: K ₂ CO ₃ (2 mmol); Solvent: EtOH:Water (4:1); Temp:80 °C; Time: 2h; Conversion: 90%			
		Starting materials: Chlorobenzene (1 mmol); Phenyl boronicacid (1.1 mmol); Base: K ₂ CO ₃ (2 mmol); Solvent: EtOH:Water (4:1); Temp:80 °C; Time: 8h; Conversion: 25%			
13	Magnetic-functionalized-multi-walled carbon nanotubes@chitosan N-heterocyclic carbene- palladium (0.1 mol%);	Starting materials: Iodobenzene (1 mmol), Aryl boronicacid (1.2 mmol), Base (K ₂ CO ₃ 2-3 mmol), solvent: (H ₂ O-EtOH: 1:1), Temp.: 40 °C; Time: 2h; Conversion: 100%	TON: 970 TOF: 485	5	(Sedghi et al., 2019)
		Starting materials: 1-Iodo-4-methylbenzene (1 mmol), Aryl boronicacid (1.2 mmol), Base (K ₂ CO ₃ 2-3 mmol), solvent: (H ₂ O-EtOH: 1:1), Temp.: 40 °C; Time: 2h; Conversion: 100%	TON: 970 TOF: 485		

		Starting materials: Bromobenzene (1 mmol), Aryl boronicacid (1.2 mmol), Base (K ₂ CO ₃ 2- 3 mmol), solvent: (H ₂ O-EtOH: 1:1), Temp.: 40 °C; Time: 3h; Conversion: 97%	TON: 939 TOF: 313		
		Starting materials: Chlorobenzene (1 mmol), Aryl boronicacid (1.2 mmol), Base (K ₂ CO ₃ 2- 3 mmol), solvent: (H ₂ O-EtOH: 1:1), Temp.: 60 °C; Time: 8h; Conversion: 55%	TON: 52.8 TOF: 6.6		
14	Pd nanoparticles (Pd NPs) were decorated on the magnetic nanocomposite consisting of chitosan/δ-FeOOH microspheres (0.05 mol%);	Starting materials: 1-Iodo-4-methylbenzene (1 mmol), Aryl boronicacid (1.5 mmol), Base (K ₂ CO ₃ 2.5 mmol), solvent: (H ₂ O-EtOH: 1:1), Temp.: (70 °C); Time: 3h; Conversion: 90%	TON: 1800 TOF: 600	8	(Melike Çalışkan & Baran, 2021)
15	Fe ₃ O ₄ @chitosan-bound5-bromosalicylaldehydePdmagneticnanocatalyst (10 mg)	Starting materials: Iodobenzene (1 mmol), Phenyl boronicacid (1.2 mmol), Base: K ₂ CO ₃ (1.5 mmol), Solvent: PEG; Temp: 80 °C; Time: 10 min; conversion:93%	-	4	(Fakhri & Naghipour, 2017)
		Starting materials: 1-Iodo-4-methylbenzene (1 mmol), Phenyl boronicacid (1.2 mmol), Base: K ₂ CO ₃ (1.5 mmol), Solvent: PEG; Temp: 80 °C; Time: 75 min; conversion:94%			2017)
		Starting materials: Bromobenzene (1 mmol), Phenyl boronicacid (1.2 mmol), Base: K ₂ CO ₃ (1.5 mmol), Solvent: PEG; Temp: 80 °C; Time: 30 min; conversion:94%			
		Starting materials: Chlorobenzene (1 mmol), Phenyl boronicacid (1.2 mmol), Base: K ₂ CO ₃ (1.5 mmol), Solvent: PEG; Temp: 80 °C; Time: 50 min; conversion:90%			
16	Core–shell type Magnetic Fe ₃ O ₄ @CS-Schiff base Pd (2-Pyridine carboxaldehyde): 10 mg	Starting materials: Iodobenzene (1 mmol); Phenyl boronic acid (1.2 mmol); Base: K ₂ CO ₃ (1.5 mmol); Solvent: PEG; Temp: 80 °C; Time: 10min; Conversion:98%	-	5	(Naghipour & Fakhri, 2016)
		Starting materials: 1-Iodo-2-methylbenzene (1 mmol); Phenyl boronic acid (1.2 mmol); Base: K ₂ CO ₃ (1.5 mmol); Solvent: PEG; Temp: 80 °C; Time: 60 min; Conversion: 95%			
		Starting materials: Aryl Halide (1 mmol); Phenyl boronic acid (1.2 mmol); Base: K ₂ CO ₃ (1.5 mmol); Solvent: PEG; Temp: 80 °C; Time: 30 min; Conversion: 98%			
		Starting materials: Aryl Halide (1 mmol); Phenyl boronic acid (1.2 mmol); Base: K ₂ CO ₃ (1.5 mmol); Solvent: PEG; Temp: 80 °C; Time: 20 min; Conversion: 98%			

		Starting materials: Aryl Halide (1 mmol); Phenyl boronic acid (1.2 mmol); Base: K ₂ CO ₃ (1.5 mmol); Solvent: PEG; Temp: 80 °C; Time: 35 min; Conversion: 95%			
17	Palladium nanoparticles loaded on magnetic methionine functionalized chitosan (0.14 mol% Pd)	Starting materials: 1-Iodo-4-methylbenzene (0.5 mmol); Phenyl boronicacid (0.5 mmol); TBAB: (0.25 mmol), Base: K ₂ CO ₃ (1 mmol); Solvent: water; Temp: RT; Time: 30 min; Conversion: 98%	-	10	(Abdol R. Hajipour & Tavangar- Rizi, 2017)
		Starting materials: Chlorobenzene (0.5 mmol); Phenyl boronicacid (0.5 mmol); TBAB: (0.25 mmol), Base: K ₂ CO ₃ (1 mmol); Solvent: water; Temp: RT; Time: 120 min; Conversion: 85%			Kizi, 2017)
18	Palladium nanoparticles decorated on the chitosan-activated carbon composites (0.0015 mmol)	Starting materials: Aryl Halide (1 mmol); Phenyl boronicacid (1.8 mmol); Base: K ₂ CO ₃ (3.5 mmol); Temp: 400 W; Time: 6 min; Conversion:79%	-	10	(T. Baran, 2019)
		Starting materials: Aryl Halide (1 mmol); Phenyl boronicacid (1.8 mmol); Base: K ₂ CO ₃ (3.5 mmol); Temp: 400 W; Time: 6 min; Conversion:69%			
19	Palladium nanoparticles stabilized on magnetically separable chitosan/agar microcapsules microcapsules) (0.015 mmol)	Starting materials: 1-Iodo-4-methylbenzene (1 mmol); Phenyl boronicacid (1.8 mmol); Base: K ₂ CO ₃ (3.5 mmol); Temp: 400 W; Time: 5 min; Conversion:80%	-	10	(T. Baran & Nasrollahzad eh, 2019)
20	Cross-linked Chitosan (glutaraldehyde or diglycidyl ether) polyethylene glycol - supported palladium(0) catalyst: (0.50 mol%);	Starting materials: Iodobenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K_3PO_4 (1.5 mmol); Solvent: H ₂ O (TBAB (0.5 mmol); Temp: microwave (150 °C): Time: 15 min; Conversion: 87%	-	5	(Yi et al., 2007)
		Starting materials: 1-Iodo-4-methylbenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K_3PO_4 (1.5 mmol); Solvent: H_2O (TBAB (0.5 mmol); Temp: microwave (150 °C): Time: 15 min; Conversion:70%			
		Starting materials: 4-Iodobezaldehyde (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K ₃ PO ₄ (1.5 mmol); Solvent: H ₂ O (TBAB (0.5 mmol); Temp: microwave (150 °C): Time: 15 min; Conversion:95%			
21	Chitosan-g-mPEG-supported palladium (0) catalyst (mPEG: methoxy polyethylene glycol): (0.5 mol%);	Starting materials: Iodobenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K ₂ CO ₃ (mmol); Solvent: water; Temp: 150 °C; Time: 0.33 h; Conversion:92%	-	5	(Sin et al., 2010)

		Starting materials: 1-Iodo-4-methylbenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K ₂ CO ₃ (mmol); Solvent: water; Temp: 150 °C; Time: 3 h; Conversion:66%			
		Starting materials: Bromobenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K_2CO_3 (mmol); Solvent: water; Temp: 150 °C; Time: 2 h; Conversion:79%			
		Starting materials: Chlorobenzene (0.5 mmol); Phenyl boronicacid (0.75 mmol); Base: K ₂ CO ₃ (mmol); Solvent: water; Temp: 150 °C; Time: 3 h; Conversion:13%			
22	Palladium Nanoparticles Doped on the Chitosan Nanofibers Modified using 2-Amino benzaldehyde	Starting materials: Iodobenzene (1 mmol); Phenyl boronicacid (1.2 mmol); Base: KOH (2 mmol); Solvent: H ₂ O: EtOH (2:1), Temp: (100 °C); Time: 15 min; Conversion: 96%	-	5	(Shahbazi & Bahrami, 2020)
23	Chitosan/ starch composite as support material for stabilization of palladium nanoparticles (0.005 mol% Pd);	Starting materials: 1-Iodo-4-methylbenzene (1.12 mmol); Phenyl boronicacid (1.87 mmol); Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation; Time: 0.1 h; Conversion: 75%	TON: 15000	7	(T. Baran et al., 2017)
		Starting materials: 1-Iodo-2-methylbenzene (1.12 mmol); Phenyl boronicacid (1.87 mmol); Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation; Time: 0.1 h; Conversion: 55%	TON: 11000		
24	Pd supported on chitosan-Schiff base ligand. ((Schiff base ligand: (4-aminobenzenesulfonic acid) and 2,6-diacetylpyridine)) (0.01 mol% Pd)	Starting materials: 1-Iodo-2-methylbenzene (1.12 mmol); Phenyl boronicacid (1.87 mmol); Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: microwave irradiation (400 W); Time: 4 min; Conversion: 54%	TON: 5700	10	(T. Baran & Tulden Inanan Ayfer Mentes, 2016)
25	Palladium nanocatalyst on chitosan-cellulose composite (0.004 mol% Pd);	Starting materials: 1-Iodo-4-methylbenzene (1.12 mmol); Phenyl boronicacid (1.87 mmol) Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation; Time: 5 min; Conversion: 72%	TON: 18000	8	(N. Y. Baran et al., 2018)
		Starting materials: 1-Iodo-2-methylbenzene (1.12 mmol); Phenyl boronicacid (1.87 mmol) Base: K_2CO_3 (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation; Time: 5 min; Conversion:60%	TON: 15000		

26	2,2'-Pyridil cross-linked chitosan based Pd(II) catalyst (0.0005 mol%);	Starting materials: 1-Iodo-4-methylbenzene (1.12 mmol); Phenyl boronicacid (1.75 mmol) Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation 400W; Time: 5 min; Conversion:33%	TON: 13800	7	(T. Baran et al., 2016)
		Starting materials: 1-Iodo-2-methylbenzene (1.12 mmol); Phenyl boronicacid (1.75 mmol) Base: K ₂ CO ₃ (3.75 mmol); Solvent free, Temp: (50 °C) microwave irradiation 400W; Time: 5 min; Conversion:33%	TON: 6600		
27	Pd Immobilized on stabilizing agent [OCMCS-SB] produced from chitosan (OCMCS-SB-Pd(II))	Starting materials: Iodobenzene (0.5 mmol); aryl boronicacid (0.75 mmol) Base: K ₂ CO ₃ (1 mmol); Solvent: Ethanol: water (3:2), Temp: (50 °C); Time:1.5h ; Conversion: 99%	-	5	(Dong et al., 2021)
	[OCMCS-SB: Chitosan+vanillin+monochloroacetic acid] (0.46 mol% Pd);	Starting materials: Bromobenzene (0.5 mmol); aryl boronicacid (0.75 mmol) Base: K ₂ CO ₃ (1 mmol); Solvent: Ethanol: water (3:2), Temp: (50 °C); Time: 2h; Conversion:96%			
		Starting materials: Chlorobenzene (0.5 mmol); aryl boronicacid (0.75 mmol) Base: K ₂ CO ₃ (1 mmol); Solvent: Ethanol: water (3:2), Temp: (50 °C); Time: 3.5h; Conversion:25%			
28	Magnetic Zeolite Y–Palladium–Nickel Ferrite (0.015 mol%)	Starting materials: Bromobenzene and Phenylboronic acid; Solvent: H ₂ O: Ethanol (1:1); Temperature: 80 °C; Time:1 h; Conversion: 96%	-	8	(Dehghani et al., 2019)
		Starting materials: Iodobenzene and Phenylboronic acid; Solvent: H ₂ O: Ethanol (1:1); Temperature: 80 °C; Time:0.5 h; Conversion: 99%			
		Starting materials: Chlorobenzene and Phenylboronic acid; Solvent: H ₂ O: Ethanol (1:1); Temperature: 80 °C; Time: 2 h; Conversion: 83%			
		Starting materials: 4-Methyliodobenzene and Phenylboronic acid; Solvent: H ₂ O: Ethanol (1:1); Temperature: 80 °C; Time:0.5 h; Conversion: 94%			
29	Pd-Ni/iron oxide core-shell nanoalloys (0.0026 mol% of Pd)	Starting materials: Bromobenzene and Phenylboronic acid; Solvent: Ethanol; Temperature: 80 °C; Time: 30 min; Conversion: 93%	TON: 36538	6	(Ghanbari et al., 2017)
		Starting materials: Iodobenzene and Phenylboronic acid; Solvent: Ethanol; Temperature: 80 °C; Time: 10 min; Conversion: 97%	TON: 37307		

		Starting materials: Chlorobenzene and Phenylboronic acid; Solvent: Ethanol; Temperature: 80 °C; Time: 60 min; Conversion: 83%	TON: 31923		
30	Bimetallic Ni-Pd Alloy Nanoparticle (0.02 mmol)	Starting materials: Bromobenzene (1 mmol) and Phenylboronic acid (1.2 mmol); Solvent: H ₂ O: Ethanol (1: 1); Temperature: 50 °C; Time: 7 h; Conversion: 65%	-	5	(Rai et al., 2015)
		Starting materials: Iodobenzene and Phenylboronic acid; Solvent: H ₂ O: Ethanol (1: 1); Temperature: 50 °C; Time: 6 h; Conversion: 90%			
31	Monodispersed Pd-Ni Nanoparticles (0.02 mmol Pd)	Starting materials: 4-bromoanisole (1mmol), phenylboronic acid (2 mmol); Solvent: 1-4 Dioxane; Temperature: 100 °C; Time: 12 h; Conversion:92%	-	5	(Wu et al., 2011)
32	Ni-Pd bimetallic nanoparticle catalysts	Starting materials: 4-bromoanisole (1.0 mmol), 4-fluoroboronic acid (1.2 mmol): Solvent: H ₂ O-C ₂ H ₅ OH (1:1 v/v, 20 mL): Temperature: 50 °C; Time: 1 h; Conversion: 74%	TON: 3600	7	(Rai et al., 2016)
33	Palladium and Nickel β-Diimine Complexes (3 mol%)	Starting materials: p-Bromo toluene (1 mmol), and Phenylboronic acid (1. mmol); Solvent: Dioxane; Temperature: 80 °C; Time: 3h; Conversion: 89%	-	-	(Domin et al., 2005)
34	Core-shell-like Ni-Pd nanoparticles supported on carbon black (5.5 mg, 0.1 mol% Pd)	Starting materials: bromobenzene (2.5 mmol), phenylboric acid (2.75 mmol); Solvent: EtOH/H ₂ O = 20 mL/20 mL; Temperature: 30 °C; Time: 1h; Conversion: 91%	-	5	(Xia et al., 2017)
		Starting materials: Iodobenzene (2.5 mmol), phenylboric acid (2.75 mmol); Solvent: EtOH/H ₂ O = 20 mL/20 mL; Temperature: 30 °C; Time: 0.5h; Conversion: 90%			
		Starting materials: Chlorobenzene (2.5 mmol), phenylboric acid (2.75 mmol); Solvent: EtOH/H ₂ O = 20 mL/20 mL; Temperature: 30 °C; Time: 3h; Conversion: 5%			
35	Pd-Ni nanoparticles supported on titanium oxide (0.002 mmol Pd)	Starting materials: Iodobenzene (0.2 mmol), phenylboric acid (0.3 mmol); Solvent: EtOH/H ₂ O = 1 mL/1 mL; Temperature: 50 °C; Time: 5 h; Conversion: 99%	-	4	(Han et al., 2018)
		Starting materials: Bromobenzene (0.2 mmol), phenylboric acid (0.3 mmol); Solvent: EtOH/H ₂ O = 1 mL/1 mL; Temperature: 50 °C; Time: 5 h; Conversion: 91%			
		Starting materials: Chlorobenzene (0.2 mmol), phenylboric acid (0.3 mmol); Solvent: EtOH/H ₂ O = 1 mL/1 mL; Temperature: 50 °C; Time: 5 h; Conversion: 11%			

36	Pd–Ni bimetal/carbon nanofiber composite catalyst ((5 mg)	Starting materials: Iodobenzene (1 mmol), phenylboric acid (1.1 mmol); Solvent: DMF = 1 mL/1 mL; Temperature: 80 °C; Time: 1 h; Conversion:98.29%	TON: 786 TOF: 786	10	(Bao et al., 2019)
		Starting materials: Bromobenzene (1 mmol), phenylboric acid (1.1 mmol); Solvent: DMF = 1 mL/1 mL; Temperature: 80 °C; Time: 3 h; Conversion:96.5%	TON: 772 TOF: 257		
		Starting materials: Chlorobenzene (1 mmol), phenylboric acid (1.1 mmol); Solvent: DMF = 1 mL/1 mL; Temperature: 80 °C; Time: 5 h; Conversion:7%	-		
37	Palladium grafted on SmDNA supported on silane functionalize magnetite	Starting materials: Bromobenzene (1 mmol), phenylboric acid (1.1 mmol); Solvent: DMF = 1 mL/1 mL; Temperature: 80 °C; Time: 3 h; Conversion:96.5%	TON: 24018 TOF: 96074	6	(Kandathil et al., 2020)
	(0.02 mol% Pd)	Starting materials: Chlorobenzene (1 mmol), phenylboric acid (1.1 mmol); Solvent: DMF = 1 mL/1 mL; Temperature: 80 °C; Time: 5 h; Conversion:7%	TON: 22970 TOF: 22970		
38	Pd/DNA C1: 50 mg of fish sperm DNA + Pd target loading: 3.56 mmol/g C2: 50 mg of fish sperm DNA + Pd target loading: 3.61 mmol/g C3: 50 mg of fish sperm DNA + Pd target loading: 2.98 mmol/g C4: 50 mg of fish sperm DNA + Pd target loading: 3.52 mmol/g	 Starting materials: 2-Methyl Bromobenzene (1 mmol), phenylboronic acid (1.2 mmol); Solvent: dioxane/water (1:1); Temperature: 80 °C; Time: 4 h 73% conversion (With catalyst C1); 75% conversion (With catalyst C2); 64% conversion (With catalyst C3); 59% conversion (With catalyst C4) Starting materials: 4-Methyl Bromobenzene (1 mmol), phenylboronic acid (1.2 mmol); Solvent: dioxane/water (1:1); Temperature: 80 °C; Time: 4 h 85% conversion (With catalyst C1); 75% conversion (With catalyst C2); 70% conversion (With catalyst C3); 54% conversion (With catalyst C4) 	-	7	(Mart et al., 2018)
39	Calf thymus DNA (ctDNA)-Modified Graphene/Pd Nanoparticles (1.1 mol %)	Starting materials: Iodobenzene (1 mmol), Phenyl Boronic Acid (1.2 mmol): solvent: water with SDS; Temperature: 100; Time: 1.5 h 100% conversion	-	7	(Qu et al., 2012)
40	Pd and Fe ₃ O ₄ functionalized DNA (Sodium salt of salmon milt DNA)	Starting materials: p-Bromo Benzaldehyde (0.95 mmol), Phenyl Boronic Acid (1.05 mmol): solvent: DES; Temperature: 90°C; Time: 2 h	-	6	(Chakrabort y et al., 2019)

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Summary with Mechanistic Aspects and Comparison

(0.4 mol% Pd)	100% conversion, 91.3% selectivity		
(9.4 mol% Pd)	100% conversion, 91.3% selectivity		

7.3. Application of Nanosystems under study for p-nitrophenol reduction reaction

A summary of the efficacy parameters for the various catalyst systems under study are shown in figure 7.3. The recyclability was high for Pd@IO-DTPA-DNA, Pd@Ni@IO-Chitosan and Pd@Ni@IO-DTPA while the rate constant was highest for Pd@Ni@IO-Chitosan.

The rate constants were much better than literature reported catalyst systems except for Pd/TiO₂ (Table 7.3, entry 9); Pd/PdO nanoparticles supported on oxidized multi-walled carbon nanotubes (Table 7.3, entry 12) and palladium nanocubes (Table 7.3, entry 13)

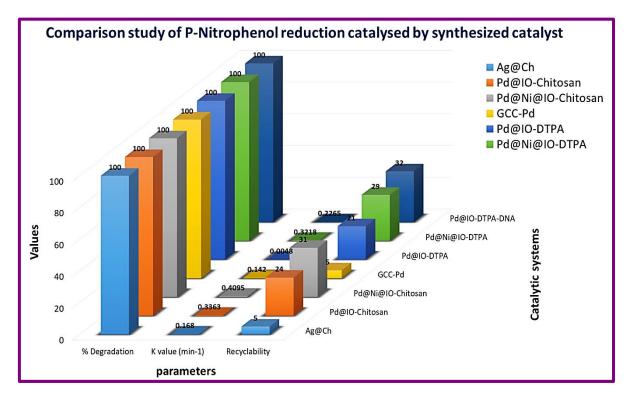


Figure 7.3: Comparison Study of p-Nitrophenol reduction catalysed by Synthesized catalyst, Reaction conditions: for Pd@IO-Chitosan, Pd@Ni@IO-Chitosan, Pd@IO-DTPA, Pd@Ni@IO-DTPA: 25 ppm 50 mL p-NP, NaBH₄: 7-12 mg, Time: 8-12 min, catalyst 1 mg; For Ag@Ch: 10 ppm 10 mL p-NP; NaBH₄: 2 mg, Time: 15 min, catalyst: 1 mg; For Pd@GCC: 10 ppm 10 mL p-NP; NaBH₄: 4mg, Time: 25 min, catalyst: 1 mg

7.3.1. The plausible mechanism of the reduction of the p-NP by Pd/Ag nanoparticles

The kinetics of this model reaction was explained using the Langmuir-Hinshelwood (LH) model, according to Ballauff and his team (Zhao et al., 2015). (Figure 7.4)

Firstly, both the reactants adsorb on the surface of the catalyst. Both substrates adsorb quickly and the process is treated as an equilibrium process. The reduction of p-NP, which is the rate-

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determining step is provoked by the interaction of the adsorbed p-NP with hydrogen atoms bound on the active surfaces of NPs. As a result of reduction reaction, p-AP is formed followed by the desorption of product from the metal surfaces and reactivation of the catalytic system. The borohydride ion transfers hydrogen on the surface in a reversible manner and the nitrophenol is reduced.

The rate determining step consists of the reduction of nitrophenol by the surface hydrogen species. The reaction rate can therefore be related to the total surface of the nanoparticles, the kinetic constant K related to the rate-determining step, and the adsorption constants K_{NP} and K_{BH4} of nitrophenol and borohydride respectively (Aditya et al., 2015; Veerakumar et al., 2014).

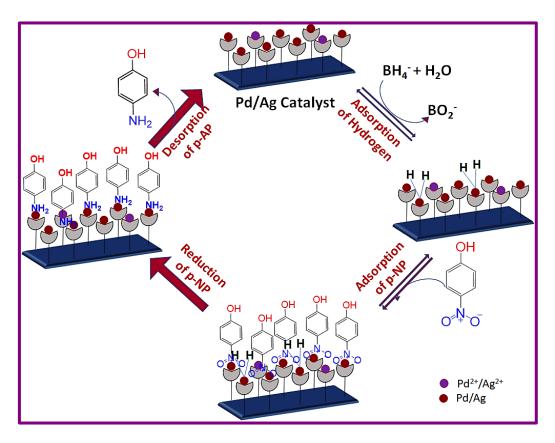


Figure 7.4: Plausible mechanism from p-Nitrophenol reduction reaction

Reduction performed with Ni@IO-DTPA gave 5.998% conversion. Therefore, a **synergistic catalytic probable mechanism** (Figure 7.5) has been proposed for Pd@Ni@IO-DTPA to elucidate the catalytic activity of Pd@Ni@IO-DTPA. According to Langmuir–Hinshelwood mechanism, the p-NP reduction by BH_4^- is governed by the efficient adsorption of both reactants and rapid hydrogen transfer from BH_4^- to p-NP over metal catalysts. As discussed in chapter 3 and in table 7.1, the catalyst Pd@Ni@IO-DTPA contain Pd, PdO, Ni and Ni(OH)₂

Summary with Mechanistic Aspects and Comparison

which gives electron deficient and electrophilic catalytic surface. p-NP molecules deprotonate in the presence of BH_4^- and form 4-nitrophenolate ions. p-Nitrophenolate and BH_4^- ions are negatively charged and preferentially adsorbed by the electrophilic Pd@Ni nanocatalyst. The BH_4^- ions donate electrons to the electron-deficient Pd@Ni nanocatalyst and generate active hydrogen atoms through the cleavage of B-H bond over Pd@Ni nanocatalyst. The active hydrogen atoms are thermodynamically unstable and readily react with p-nitrophenolate ions through a conventional hydrogenation route. In the last step, p-aminophenol formed and detached from the metal surface, thus creating a free surface and the catalytic cycle starts again (Liu et al., 2016).

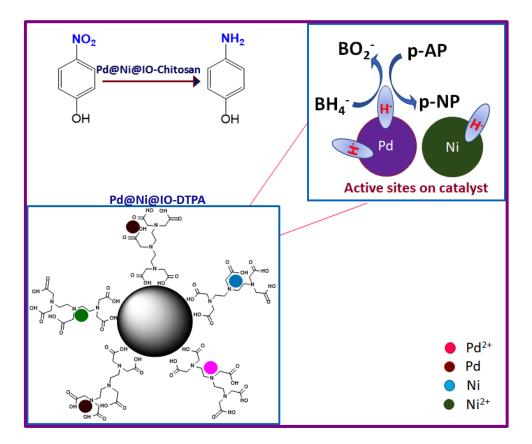


Figure 7.5: probable mechanism p-NP reduction reaction catalysed by Pd@Ni@IO-DTPA

	Table 7.3: Comparative study with literature reported catalysts for p-NP reduction						
Sr. No.	Catalyst	Reaction condition	K Value	Recyclability	Ref.		
1	Pd deposited on SBA-15; Pd/SBA- 15	Reagents: Pd: PNP: NaBH ₄ molar ratio of 1: 10: 1000; Time: 15 min	7.15X10 ⁻¹ s ⁻¹	-	(El-Sheikh et al., 2013)		
2	Palladium supported Thiol Functionalized Cross-Linked Chitosan; Pd/CS-TPA-SH (0.02 g)	Reagents: 3 mL 0.17 mM PNP, 0.25mL 0.5 M NaBH ₄ ; Time: 60 Sec		2	(Zhang et al., 2017)		
3	Chitosan supported palladium nanoparticles Chitosan/Pd (0.5 mg)	Reagents: 400µl, 10 ⁻⁴ M PNP, 400µl, 1.5 mmol NaBH ₄ Time: CS/Pd-5%: 36 min; CS/Pd-10%: 22 min; CS/Pd-15%: 18 min	CS/Pd-5%: 1.95×10 ⁻³ s ⁻¹ , CS/Pd-10%: 2.41×10 ⁻³ s ⁻¹ , CS/Pd-15%: 4.01×10 ⁻³ s ⁻¹	-	(Dhanavel et al., 2018)		
4	palladium-nickel/iron oxide core- shell nanoalloy; 1.03 µg Pd	Reagents: 1.7 ml, 0.2 mM p-NP; 0.7 mL, 15Mm NaBH ₄ ; Time: 11.6 min	-	6	(Ghanbari et al., 2017)		
5	graphene-supported palladium- nickel alloy nanoparticles	Reagents: 2.8 ml, 0.5 Mm p-NP; 400 μl, 0.3 mM NaBH ₄ ; Time: 12 min		3	(Revathy et al., 2018)		
6	Nanostructured Pd-Sch-δ-FeOOH particles	Reagents: 1 ml 1.25×10^{-4} M p-NP, 0.1 ml NaBH ₄ (0.05 M) Catalyst: 10 mg; Time: 2 min	0.012s ⁻¹	6	(Çalıs et al., 2021)		
7	Palladium on melamine functionalized magnetic chitosan beads (Fe ₃ O ₄ /CS-Me@Pd)	Reagents: 5 mL of p-NP (1 mg/ mL) solution, NaBH ₄ solution (1 mg/mL) Catalyst: 6.0, 8.0, 10.0, 12.0 mg ; Time: 5 min	0.0165 s ⁻¹	6	(G. Wang et al., 2021)		
8	PVA-Stabilized Palladium nanoparticles	Reagents: 0.133 mM p-NP, 3.33 mM NaBH ₄ ; Catalyst: 22 µL; Time: 9 min	0.035 s ⁻¹	3	(Chatterjee & Bhattacharya, 2021)		
9	Pd/TiO ₂	Reagents: 2.7 ml 0.18 mM p-NP, 0.3 mL NaBH ₄ ; Catalyst: 0.2 wt%; Time: 5 min	0.632 min^{-1}	5	(Rogers et al., 2018)		

Summary with Mechanistic Aspects and Comparison

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10	Oxygen deficient Pr ₆ O ₁₁ nanorod supported palladium nanoparticles	Reagents: (100 mL, 10 mM) 4-nitrophenol, (8 mL, 0.1 M) NaBH ₄ Catalyst: 100 mL, 1.4 mg mL ⁻¹ ; Time: 3 min	0.0191 s ⁻¹	10	(Jiang et al., 2018)	
11	Double-shelled hollow nanospheres (HNSs) supported Pd nanoparticles; Fe@NC@Pd	Reagents: 3 ml 10 mM 4-nitrophenol, 13.4 mg NaBH ₄ ; Catalyst: 2 mg; Time: 18 min	-	9	(Duan et al., 2018)	
12	Pd/PdO nanoparticles supported on oxidized multi-walled carbon nanotubes; (2 mmol%)	Reagents: 1.5 ml 0.1 mM 4-nitrophenol, 1.5 ml 10 mM NaBH ₄ Catalyst: 34 µL; Time: Pd-n catalysts: Pd-1: 240sec, Pd-2: 420 sec, Pd- 3: 480 sec, Pd-4: 900 sec	Pd-1: 0.6 min ⁻¹ ; Pd-2: 0.25 min ⁻¹ , ; Pd-3: 0.15 min ⁻¹ ; Pd-4: 0.1 min ⁻¹	10	(C. Wang et al., 2015)	
13	Palladium nanocubes (2 mg)	Reagents: 20 μL (0.01 M) p-NP, 10 μL (0.5 M) NaBH ₄ ; Catalyst: 70 μL; Time: 6 min	$7.3 imes 10^{-1} ext{ min}^{-1}$	6	(Swain et al., 2020b)	
14	Ni-Pd nanodimers on nitrogen- doped reduced graphene oxide	Reagents: 125 μ L (0.05 M) p-NP, 125 μ L (0.1 M) NaBH ₄ ; Catalyst: 2 mg mL ⁻¹ ; Time: 160 sec	0.0170 s^{-1}	10	(Liu et al., 2016)	
15	Pd-DNA-Fe ₃ O ₄ (180 mg; 3.3 mol% Pd)	Reagents: 1.0 mmol (0.123g) nitrobenzene; 10.0 mmol (0.625g) hydrazine hydrate; Time: 6h; Temperature: 85 °C		6	(Chakraborty et al., 2019)	
16	DNA metallization with Pd	Reagents: 0.02 mM p-nitrophenol; 10 mM NaBH ₄ ; Time: 5 min;		-	(Zinchenko et al., 2016)	
17	Pd-protein nanocomposites	Reagents: 0.22 mM 197 μ L p-nitrophenol; 33.33 mM NaBH ₄ ; Catalyst: 3 μ L; Time: 30 min		5	(Yu et al., 2020)	
18	Silver nanoparticles deposited on magnetic chitosan (Fe ₃ O ₄ @CS@MS@Ag)	Reagents: 6.0 mL, 10.0 mg /L p-nitrophenol; 1.0 mL, 1.0 mM NaBH ₄ ; Catalyst: 1.5 mg/0.8 mg; time: 10 min: 90% conversion	-	5	(Hasan et al., 2019)	
19	silver (Ag) nanoparticles deposited on magnetic chitosan (CS) microcapsules; Fe ₃ O ₄ /CS-Ag	Reagents: 6.0 mL, (10-40 mg /L) p-nitrophenol; 2 mL of 0.5 mM NaBH ₄ ; Catalyst: 1 mg; time: 15 min: 98% conversion	-	10	(Xu et al., 2017)	
20	Pd supported on Chitosan-carbon nanotube	Reagents: $(1.0 \text{ mL}, 1.0 \times 10^{-4} \text{ M})$ p-nitrophenol; $0.1 \text{ mL}, 0.05 \text{ M} \text{ NaBH}_4$; Catalyst: 4 mg; time: 12 min: 98% conversion	-	6	(Sargin et al., 2020)	

7.4. Application of Nanosystems under study for Dye degradation

Metal nanoparticles such as palladium is needed to reduce the dye completely to the degradation product. Firstly, NaBH₄ is decomposed into BH₄⁻ by Pd NPs and produces H–Pd and Pd-BH₃⁻ as reactive intermediates. BH₄⁻ ions are nucleophilic, while dyes (MG, MB, R6G, CV) are electrophilic with respect to Pd NPs, where the Palladium accept electrons from BH₄⁻ and transfer them to the dye molecule. Here, the Pd–H reagent is responsible intermediate to convert the toxic dye molecule into a harmless degradation product for all dye molecules. (Ganapuram et al., 2015; Sahin & Gubbuk, 2022).

 $2Pd + BH_4 \leftrightarrow Pd - BH_3 + Pd - H$

 $H-Pd + PdNPs \rightarrow Pd-Dye + Pd + H$

 $Pd-BH_3 + PdNPs \rightarrow Pd-Dye + Pd+BH_3$

The comparison of recyclability and K value with literature reported palladium catalysts for dye degradation are tabulated in Table 7.5. Recyclability of the catalyst under study in the present work was better than the reported catalysts.

Г	Table 7.4: Comparative performance with reported Pd catalysts for dye degradation					
Entry	Catalyst	Reaction condition	K Value	Recyclability	Ref.	
1	Pd nanoparticles decorated on ZSM-5 (0.5 mg)	MB: 2.5 mL of 25 ppm; NaBH ₄ : 200 µL 0.2 M; Time: 12 min	-	6	(Subhan et al., 2021)	
2	Pd NPs synthesized using carob, cinnamon, Ginger and turmeric antioxidant extracts	MB: 1 mL (1×10 ⁻⁵ mg L ⁻¹); NaBH ₄ : 1 mL (1×10 ⁻² mol L ⁻¹); Time: 20, 15, 17.5, 21 min	0.0699, 0.0912, 0.0820, 0.0651	-	(Sahin & Gubbuk, 2022)	
3	Pd supported on chitosan- carbon nanotube (4 mg)	MB: (1.0 mL, 1.0 × 10 ⁻⁴ M); NaBH ₄ : 3 mg; Time: 1 min	-	6	(Sargin et al., 2020)	
4	Pd supported on Polyaniline	MB: (2.0 × 10 ⁻⁶ M); NaBH ₄ : 5 mg; Time: 8 min	-	4	(Roy et al., 2019)	
5	Graphene Oxide/Palladium nanocomposite (5 mg)	MB: (25 ml, 10 ppm); NaBH ₄ : 25 ml 5.3 × 10 ⁻³ M; Time: 10 sec		5	(Omidvar et al., 2017)	
6	Pd@GCC	Dye: (25 ml, 10 ppm); MG: 1 mg NaBH ₄ ; Time: 10 sec MB: 3 mg NaBH ₄ ; Time:6 min CV: 1 mg NaBH ₄ ; Time: 6 min R6G: 2 mg NaBH ₄ ; Time: 30 min	MB: 0.80 min ⁻¹ CV: 0.803 min ⁻¹ R6g: 0.348 min ⁻¹	8	Present work	

9.5. Future Scope of the Present work

- The present nanocatalysts were synthesized by self assembly and was not controlled. Controlled synthesis with more Nickel and less palladium has to be attempted and its catalytic activity has to be evaluated from economic point of view
- The scope of the catalyst for more substrates has to be studied to further prove the versatility of the .
- The DNA based catalyst has to be investigated for synthesis of wider range of chiral products
- The DTPA and chitosan-based support systems can be investigated for recovery of Palladium from ELP solutions. Especially the Ni based systems would be very interesting
- Synthesis and study of Pd@Ni@IO-DTPA-DNA may give interesting results.

9.6. References

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