## List of Figures

	Figure	Title	Page
	2.1	Preparation of emulsion liquid membranes.	8
	2.2	Schematic of an emulsion liquid membrane system	9
	2.3	Flow sheet of an emulsion liquid membrane process.	10
	2.4	Schematic representation of a concentration profile	
		through an emulsion liquid membrane.	11
•	2.5	Transport mechanisms of liquid membrane permeation.	13
	2.6	The ultimate fates of emulsions related to colloidal	
		stability.	25
	2.7	Osmotic pressure effects leading to swelling and	
		rupture of W/O emulsion droplets.	31
	2.8	Schematic diagram of solute permeation and emulsion	
		breakage.	33
	2.9	Schematic of the two facilitated transport	
		mechanisms.	40
	2.10	Schematic of liquid membrane system for phenol	
		removal.	42
	2.11	Copper transfer in emulsion liquid membrane	
		globule.	50
	3.1	Batch extraction assembly.	83
	3.2	Impeller and vessel dimensions	84
	4.1	Internal drop size distribution	
		(a) $\phi = 0.45$ , $C_{10} = 0.3$ M	91
		(b) $\phi = 0.6$ , $C_{10} = 0.3$ M	91
		(c) $\phi = 0.69$ , C <sub>10</sub> = 0.3 M	92
		(d) \$\phi=0.45\$, C <sub>10</sub> =0.5 M	92
	4.2	Photomicrographs of internal phase droplets at	
		different $\phi$ .	93

4.3	Effect of $\phi$ on viscosity at different shear rates (Cio = 0).	97
4.4	Effect of $\phi$ on viscosity at different shear rates(Cio = 0.3M)	) 98
4.5	Effect of $C_{10}$ on $\eta$ at different values of $\phi$ .	99
4.6	Effect of $\phi$ on $\sigma$ .	103
4.7	Effect of $C_{10}$ on $\sigma$	103
4.8	Snapshots showing dispersion history of emulsion	
	globules.	106
4.9	Globules size distribution	
	(a) 1 min (b) 3 min (c) 30 min	107
4.10	Effect of stirring speed on emulsion globule	
	dispersion	108
4.11	Effect of stirring speed on globule size distribution.	
	(a) 135 rpm (b) 155 rpm (c) 185 rpm	109
4.12	Effect of volume fraction of internal phase ( $\phi$ )	
	on emulsion globule dispersion.	111
4.13	Effect of $\phi$ on globule size distribution	
	(a) φ=0.45 (b) φ=0.5 (c) φ=0.69	112
4.14	Effect of initial NaOH concentration ( $C_{10}$ ) in the	
	internal phase on emulsion globule dispersion.	114
4.15	Effect of initial NaOH concentration ( $C_{10}$ ) on	
	globule size distribution	
	(a) 0.15 M (b) 0.5 M (c) 0.5 M	115
4.16	Effect of treat ratio (TR) on emulsion globule	
	dispersion.	117
4.17	Effect of treat ratio (TR) on emulsion globule size	
	distribution	
	(a) 1:15 (b) 1:6	118
4.18	Partition coefficient of phenols.	122
4.19	Effect of Stirring speed on extraction of phenol.	126

4.20	Effect of $\phi$ on extraction of phenol.	128
4.21	(a)Effect of surfactant concentration on extraction	
	of phenol ( $\phi = 0.45$ ).	131
	(b)Effect of surfactant concentration on extraction	
	of phenol ( $\phi = 0.5$ ).	132
4.22	Effect of C <sub>10</sub> on extraction of phenol.	
	(a) $\phi = 0.45$ , (b) $\phi = 0.5$	134
4.23	(a)Effect of Treat ratio on extraction of phenol.	
	(\$=0.45)	137
	(b)Effect of Treat ratio on extraction of phenol.	
	(\$=0.50)	138
4.24	(a)Effect of initial phenol concentration on	
	extraction(\$=0.45)	140
	(b)Effect of initial phenol concentration on	
	extraction( $\phi=0.5$ )	141
4.25	(a)Effect of Treat ratio at $M=1.7$	144
	(b)Effect of Treat ratio at M=1.88	144
4.26	(a)Effect of initial phenol concentration on extraction	
	at <i>M</i> =1.7	147
	(b) Effect of initial phenol concentration on extraction	
	at <i>M</i> =1.88	148
4.27	Effect of Temperature on extraction of phenol.	149
4.28	Effect of membrane material on extraction of phenol.	151
4.29	Effect of delayed addition of solute on extraction.	152
4.30	(a)Effect of stirring speed on extraction of o-cresol.	
	(Span 80=3%)	154
	(b)Effect of stirring speed on extraction of o-cresol.	
	(Span 80=4.7%)	156
4.31	Effect of $\phi$ on extraction of o-cresol.	158
4.32	Effect of $\phi$ on extraction of o-cresol at <i>M</i> =2.	158

4.33	(a)Effect of Surfactant concentration on extraction	
	of o-cresol(\$\$\phi=0.45\$)	160
	(b)Effect of Surfactant concentration on extraction	
	of c-cresol( $\phi=0.50$ ): (c) ( $\phi=0.55$ )	161
4.34	(a)Effect of $C_{10}$ on extraction of o-cresol( $\phi=0.45$ ).	162
	(b)Effect of $C_{10}$ on extraction of o-cresol( $\phi=0.5$ ).	164
4.35	(a)Effect of Treat ratio on extraction of o-cresol	
	(\$=0.45)	165
	(b)Effect of Treat ratio on extraction of o-cresol	
	(\$=0.5)	165
4.36	Effect of Treat ratio on extraction of o-cresol at	
	<i>M</i> =2.	166
4.37	Effect of initial o-cresol concentration of extraction.	167
4.38	Effect of initial o-cresol concentration on extraction	
	at <i>M</i> =2.	168
4.39	Effect of temperature on extraction of o-cresol.	169
4.40	Effect of membrane material on extraction of o-cresol.	170
4.41	Effect of $C_{10}$ using Acrylate resin 505 emulsifier.	171
4.42	Effect of $\phi$ using Acrylate resin 505 emulsifier on	
	extraction of o-cresol.	172
4.43	Effect of $\phi$ on extraction of p-cresol.	173
4.44	Effect of $\phi$ on extraction of p-cresol at $M=2$ .	174
4.45	Effect of $C_{10}$ on extraction of p-cresol.	175
4.46	Effect of Treat ratio on extraction of p-cresol.	177
4.47	Effect of Treat ratio on extraction of p-cresol at M=2	178
4.48	Effect of initial p-cresol concentration on extraction.	179
4.49	Effect of initial p-cresol concentration on extraction	
	at <i>M</i> =2.	179
4.50	Effect of $\phi$ on extraction of 2-chlorophenol.	181
4.51	Effect of $\phi$ on extraction of 2-chlorophenol at $M=2$ .	182

V

4.52	Effect of $C_{10}$ on extraction of 2-chlorophenol.	183
4.53	Effect of Treat ratio on extraction of 2-chlorophenol	184
	at <i>M</i> =2.	
4.54	Effect of initial 2-chlorophenol concentration on	
	extraction.	185
4.55	Photomicrographs showing the morphological change	
	of W/O emulsion with time	188
4.56	Effect of internal phase reagent concentration on	
	emulsion stability.	191
4.57	Effect of surfactant concentration (Span 80) on	
	emulsion stability.	192
4.58	Comparative extraction of phenols.	193
4.59	(a)Effect of $\phi$ on extraction of phenols at <i>M</i> =2.	
	(\$=0.45)	194
	(b)Effect of $\phi$ on extraction of phenols at <i>M</i> =2.	
	( <b>\$</b> =0.5)	195
	(c)Effect of $\phi$ on extraction of phenols at <i>M</i> =2.	
	(\$=0.6)	196
	(d)Effect of $\phi$ on extraction of phenols at $M=2$ .	
	(\$=0.69)	197
4.60	(a)Effect of TR on extraction of phenol at $M=2$ .	
	(TR=1:20)	198
	(b)Effect of TR on extraction of phenol at $M=2$ .	
	(TR=1:10)	199
	(c)Effect of TR on extraction of phenol at $M=2$ .	
	(TR=1:6)	199
4.61	(a)Effect of initial concentration of phenols on	
	extraction at $M=2$ . (C <sub>eo</sub> =400mg/dm <sup>3</sup> )	201
	(b)Effect of initial concentration of phenols on	
	extraction at $M=2$ . (C <sub>eo</sub> =600mg/dm <sup>3</sup> & 800mg/dm <sup>3</sup> )	201
5.1	Internal drop size distribution.	208

5.2	Photomicrograph showing the morphological structure	
	containing 10% LIX 984 NC as carrier	209
5.3	Effect of percentage LIX 84 on viscosity $\eta$ at different	
	shear rates.	210
5.4	Effect of percentage LIX 984 NC on viscosity $\eta$	
	different shear rates.	211
5.5	Snapshots showing dispersion history of emulsion globule	s
	containing LIX 84 as carrier	213
5.6	Globule size distribution for extraction of copper	
	with LIX 84 in Sulfate media.	214
5.7	Snapshots showing dispersion history of emulsion	
	Globules containing 10% LIX 984 NC as carrier	215
5.8	Globule size distribution for extraction of copper with	
	LIX 984 NC in Sulfate media.	216
5.9	Snapshots showing dispersion history of emulsion globul	es
	containing LIX 84 I as carrier	217
5.10	Globule size distribution for extraction of copper with	
	LIX 84 I in ammoniacal media	218
5.11	Effect of stirring speed on extraction of copper from	
	sulfate media using LIX 84	219
5.12	Effect of $C_{10}$ on extraction of copper from	
	sulfate media using LIX 84	221
5.13	Effect of surfactant concentration on extraction of	
	copper from sulfate media using LIX 84	222
5.14	Effect of $\phi$ on extraction of copper from sulfate	
	Media using LIX 84	223
5.15	Effect of $\phi$ and stirring speed on extraction of copper	
	From sulfate media using LIX 84	224
5.16	Effect of % LIX concentration on extraction of copper	
	From sulfate media using LIX 84 and LIX 984 NC	225
5.17	Effect of Treat ratio on extraction of copper from sulfate	

227 Media using LIX 84 5.18 Effect of initial concentration on extraction of phenol from sulfate media using LIX 84 and LIX 984 NC 228 5.19 Effect of pH on extraction of copper from sulfate media 231 using different carriers Effect of  $C_{10}$  on extraction of copper from sulfate media 5.20 at pH = 1 using LIX 84 and LIX 984 NC 234 Effect of pH on extraction of copper and nickel from 5.21 Ammoniacal media using LIX 84 I 237 5.22 Simultaneous extraction of copper and nickel from ammoniacal media using LIX 84 I 239 6.1 Schematic diagram of the advancing front model 244 6.2 Comparison of experimental and predicted values using 251 AFM (o-cresol) 6.3 comparison of experimental and predicted values using 252 AFM (2-chlorophenol) 6.4 Comparison of experimental and predicted values using 252 AFM (p-cresol) 6.5 Comparison of experimental and predicted values using AFM (phenol) 253 6.6 Concentration profile within the ELM globule: case 1 259 6.7 Concentration profile within the ELM globule: case 2 260 6.8 Concentration profile within the ELM globule: case 3 260 6.9 Concentration profile within the ELM globule: case 4 261 6.10 Concentration profile within the ELM globule: case 5 262